1377001

FORM D	UNITED STATES	OMB APPROVAL									
	SECURITIES AND EXCHANGE COMMUNICATION Washington, D.C. 2	mber: 3235-0076									
RECEIVED	FORM D	d average burden r response 16.00									
< SEP 2 5 2006	Water or GALE OF										
1000	NOTICE OF SALE OF: 060)47600 Suse ONLY Serial									
210	SECTION 4(6), AND/OR	DATE RECEIVED									
	FORM LIMITED OFFERING EXEM	PTION									
Name of Offering (check if this is an am	endment and name has changed, and indicate change.)										
Filing Under (Check box(es) that apply):	North Lime Holdings Corporation common stock Filing Under (Check box(es) that apply): Rule 504 Rule 505 Rule 506 Section 4(6) ULOE										
	A. BASIC IDENTIFICATION DATA										
1. Enter the information requested about the											
Name of Issuer (check if this is an amend	lment and name has changed, and indicate change.)										
North Lime Holdings Corporation											
Address of Executive Offices 120 North Lime Street, Lancaster, Penns	(Number and Street, City, State, Zip Code) sylvania 17602	Telephone Number (Including Area Code) (717) 399- 5235									
Address of Principal Business Operations (if different from Executive Offices)	(Number and Street, City, State, Zip Code)	Telephone Number (Including Area Code)									
Brief Description of Business		<i>j</i>									
Holding company											
<u> </u>	imited partnership, already formed other (primited partnership, to be formed	olease specify) PROCESSED OCT 0 3 2006									
Actual or Estimated Date of Incorporation or C Jurisdiction of Incorporation or Organization:	Month Year Organization: 0 5 0 6 Actual Estin (Enter two-letter U.S. Postal Service abbreviation for State CN for Canada; FN for other foreign jurisdiction)										
GENERAL INSTRUCTIONS											
Federal: Who Must File: All issuers making an offering of 77d(6).	of securities in reliance on an exemption under Regulation D	or Section 4(6), 17 CFR 230.501 et seq. or 15 U.S.C.									
and Exchange Commission (SEC) on the earlie	than 15 days after the first sale of securities in the offering r of the date it is received by the SEC at the address given b nited States registered or certified mail to that address.										
Where To File: U.S. Securities and Exchange	Commission, 450 Fifth Street, N.W., Washington, D.C. 20	549.									
Copies Required: Five (5) copies of this notice photocopies of the manually signed copy or be	e must be filed with the SEC, one of which must be manuall ar typed or printed signatures.	ly signed. Any copies not manually signed must be									
	ain all information requested. Amendments need only report any material changes from the information previously supp										
Filing Fee: There is no federal filing fee.											
ULOE and that have adopted this form. Issu are to be, or have been made. If a state requi	on the Uniform Limited Offering Exemption (ULOE) for secretary relying on ULOE must file a separate notice with the secretary research to the claim for the payment of a fee as a precondition to the claim for led in the appropriate states in accordance with state law.	Securities Administrator in each state where sales or the exemption, a fee in the proper amount shall									
Egiture to file notice in the appropri	ATTENTION ————————————————————————————————————	vernation Conversely failure to file the									
	ate states will not result in a loss of the federal e sult in a loss of an available state exemption unle										

A. BASIC IDENTIFICATION DATA Enter the information requested for the following: Each promoter of the issuer, if the issuer has been organized within the past five years; Each beneficial owner having the power to vote or dispose, or direct the vote or disposition of, 10% or more of a class of equity securities of the issuer. Each executive officer and director of corporate issuers and of corporate general and managing partners of partnership issuers; and Each general and managing partner of partnership issuers. Check Box(cs) that Apply: Promoter ■ Beneficial Owner Executive Officer Director General and/or Managing Partner Full Name (Last name first, if individual) Liddell, W. Kirk Business or Residence Address (Number and Street, City, State, Zip Code) 120 North Lime Street, Lancaster, Pennsylvania 17602 Check Box(es) that Apply: Promoter ✓ Beneficial Owner Executive Officer Director General and/or Managing Partner Full Name (Last name first, if individual) Isaac, Paul J. Business or Residence Address (Number and Street, City, State, Zip Code) 120 North Lime Street, Lancaster, Pennsylvania 17602 Check Box(es) that Apply: Promoter Director General and/or Managing Partner Full Name (Last name first, if individual) Judge, Joanne M. Business or Residence Address (Number and Street, City, State, Zip Code) 120 North Lime Street, Lancaster, Pennsylvania 17602 Check Box(es) that Apply: Beneficial Owner Executive Officer General and/or Promoter Director Managing Partner Full Name (Last name first, if individual) Kleinman, David C. Business or Residence Address (Number and Street, City, State, Zip Code) 120 North Lime Street, Lancaster, Pennsylvania 17602 Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director General and/or Managing Partner Full Name (Last name first, if individual) Lardner, Michael J. Business or Residence Address (Number and Street, City, State, Zip Code) 120 North Lime Street, Lancaster, Pennsylvania 17602 Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director General and/or Managing Partner Full Name (Last name first, if individual) Shirk, John O. Business or Residence Address (Number and Street, City, State, Zip Code) 120 North Lime Street, Lancaster, Pennsylvania 17602 Check Box(es) that Apply: ☐ Beneficial Owner General and/or Promoter Executive Officer Director Managing Partner Full Name (Last name first, if individual) Wolf, Thomas W. Business or Residence Address (Number and Street, City, State, Zip Code) 120 North Lime Street, Lancaster, Pennsylvania 17602

A. BASIC IDENTIFICATION DATA Enter the information requested for the following: Each promoter of the issuer, if the issuer has been organized within the past five years; Each beneficial owner having the power to vote or dispose, or direct the vote or disposition of, 10% or more of a class of equity securities of the issuer. Each executive officer and director of corporate issuers and of corporate general and managing partners of partnership issuers; and Each general and managing partner of partnership issuers. Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director General and/or Managing Partner Full Name (Last name first, if individual) Pickell, Lori Business or Residence Address (Number and Street, City, State, Zip Code) 120 North Lime Street, Lancaster, Pennsylvania 17602 Check Box(es) that Apply: Promoter Beneficial Owner **Executive Officer** General and/or П Director Managing Partner Full Name (Last name first, if individual) Business or Residence Address (Number and Street, City, State, Zip Code) Check Box(es) that Apply: Executive Officer Promoter Beneficial Owner Director General and/or Managing Partner Full Name (Last name first, if individual) Business or Residence Address (Number and Street, City, State, Zip Code) Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director General and/or Managing Partner Full Name (Last name first, if individual) Business or Residence Address (Number and Street, City, State, Zip Code) Check Box(es) that Apply: Promoter ☐ Beneficial Owner ☐ Executive Officer General and/or Managing Partner Full Name (Last name first, if individual) Business or Residence Address (Number and Street, City, State, Zip Code) Director | Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer General and/or Managing Partner Full Name (Last name first, if individual) Business or Residence Address (Number and Street, City, State, Zip Code) Executive Officer Check Box(es) that Apply: Beneficial Owner General and/or Promoter Director Managing Partner Full Name (Last name first, if individual) Business or Residence Address (Number and Street, City, State, Zip Code) (Use blank sheet, or copy and use additional copies of this sheet, as necessary)

20% 56.0					B. II	NFORMATI	ON ABOU	T OFFERI	٧G				A.
Has the issuer sold, or does the issuer intend to sell, to non-accredited investors in this offering?									Yes	No			
١.	Answer also in Appendix, Column 2, if filing under ULOE.											X	
2.										\$ 66,0	00.00		
											Yes	No	
3.	3. Does the offering permit joint ownership of a single unit?									••••••	×		
4. Enter the information requested for each person who has been or will be paid or given, directly or indirectly, any commission or similar remuneration for solicitation of purchasers in connection with sales of securities in the offering. If a person to be listed is an associated person or agent of a broker or dealer registered with the SEC and/or with a state or states, list the name of the broker or dealer. If more than five (5) persons to be listed are associated persons of such a broker or dealer, you may set forth the information for that broker or dealer only.													
	l Name (1 DNE	Last name t	īrst, if indi	vidual)									
Bus	siness or	Residence	Address (N	umber and	Street, Ci	ty, State, Z	ip Code)						
No		aniated Du	oker or Dea	.1									
Mai	me of Ass	ociated Br	oker or Dea	liet									
Sta	tes in Wh	ich Person	Listed Has	Solicited	or Intends	to Solicit	Purchasers						
	(Check	"All States	" or check i	individual	States)		••••••	• · · · · • • • · · · · · · · · · · · ·	······	·······			States
	AL IL MT RI	AK IN NE SC	IA NV SD	AR KS NH TN	CA KY NJ TX	CO LA NM UT	ME NY VT	DE MD NC VA	DC MA ND WA	FL MI OH WV	GA MN OK WI	HI MS OR WY	MO PA PR
Ful	l Name (Last name	first, if indi	vidual)									
Bu	siness or	Residence	Address (N	lumber an	d Street, C	ity, State,	Zip Code)						
Nai	me of Ass	sociated Br	oker or Dea	aler									
Sta	tes in Wh	ich Person	Listed Has	Solicited	or Intends	to Solicit	Purchasers						
	(Check	"All States	" or check	individual	States)	••••••		***************************************	****************		**************	☐ Al	l States
	IL MT RI	AK IN NE SC	IA NV SD	AR KS NH TN	CA KY NJ TX	CO LA NM UT	CT ME NY VT	DE MD NC VA	DC MA ND WA	FL MI OH WV	GA MN OK WI	MS OR WY	MO PA PR
Ful	Name (Last name	first, if indi	vidual)									
Bu	siness or	Residence	Address (N	Number an	d Street, C	City, State,	Zip Code)						
Na	me of Ass	sociated Br	oker or Dea	aler									
Sta	tes in Wh	ich Person	Listed Has	Solicited	or Intends	to Solicit	Purchasers						
	(Check	"All States	" or check	individual	States)		.,,					☐ Al	l States
	AL IL MT RI	AK IN NE SC	AZ IA NV SD	AR KS NH TN	CA KY NJ TX	CO LA NM UT	CT ME NY VT	DE MD NC VA	DC MA ND WA	FL MI OH WV	GA MN OK WI	HI MS OR WY	ID MO PA PR

(Use blank sheet, or copy and use additional copies of this sheet, as necessary.)

C. OFFERING PRICE, NUMBER OF INVESTORS, EXPENSES AND USE OF PROCEEDS

1.	Enter the aggregate offering price of securities included in this offering and the total amount alread sold. Enter "0" if the answer is "none" or "zero." If the transaction is an exchange offering, chec this box and indicate in the columns below the amounts of the securities offered for exchange an already exchanged.	k	
	Type of Security	Aggregate Offering Price	Amount Already Sold
	Debt	\$ 0.00	_{.\$} 0.00
	Equity	· —————	\$ 0.00
	✓ Common Preferred	. Ψ	Ψ
	Convertible Securities (including warrants)	s 0.00	0.00
	Partnership Interests		\$ 0.00
	Other (Specify)		\$ 0.00
	Total	\$ 21,342,684.0	0 0.00
	Answer also in Appendix, Column 3, if filing under ULOE.	. Ψ	Ψ
2.	Enter the number of accredited and non-accredited investors who have purchased securities in thi offering and the aggregate dollar amounts of their purchases. For offerings under Rule 504, indicate the number of persons who have purchased securities and the aggregate dollar amount of their purchases on the total lines. Enter "0" if answer is "none" or "zero."	e	Aggregate Dollar Amount of Purchases
			§ 0.00
	Accredited Investors		\$ 0.00
	Total (for filings under Rule 504 only) Answer also in Appendix, Column 4, if filing under ULOE.	•	\$
3.	If this filing is for an offering under Rule 504 or 505, enter the information requested for all securities sold by the issuer, to date, in offerings of the types indicated, in the twelve (12) months prior to the first sale of securities in this offering. Classify securities by type listed in Part C — Question 1.	e	
	Type of Offering	Type of Security	Dollar Amount Sold
	Rule 505	^	\$ 0.00
	Regulation A		\$ 0.00
	Rule 504		\$ 0.00
	Total		\$ 0.00
4	a. Furnish a statement of all expenses in connection with the issuance and distribution of th securities in this offering. Exclude amounts relating solely to organization expenses of the insure The information may be given as subject to future contingencies. If the amount of an expenditure not known, furnish an estimate and check the box to the left of the estimate.	e r.	3
	Transfer Agent's Fees	n	\$ 0.00
	Printing and Engraving Costs		\$ 0.00
	Legal Fees		7 500 00
	Accounting Fees	_	\$ 0.00
	Engineering Fees		\$ 0.00
	Sales Commissions (specify finders' fees separately)	_	\$ 0.00
	Other Expenses (identify)	_	\$ 0.00
	Total		\$ 7,500.00

^{*} Aggregate offering price represents the contribution of (i) 282,197 shares of common stock of Irex Corporation, valued at \$66.00 per share and (ii) purchase of 41,177 additional shares of comon stock of Irex Corporation for cash at a price of \$66.00 per share. Thus, the actual cash proceeds are \$2,717,682.

C. OFFERING PRICE, NUMBER OF INVESTORS, EXPENSES AND USE OF PROCEEDS

	and total expenses furnished in response to Part C	fering price given in response to Part C — Question 1 — Question 4.a. This difference is the "adjusted gros	S	\$21,335,184.00 *
5.	each of the purposes shown. If the amount for	proceed to the issuer used or proposed to be used fo any purpose is not known, furnish an estimate and I of the payments listed must equal the adjusted gros art C — Question 4.b above.	i	
			Payments to Officers, Directors, & Affiliates	Payments to Others
	Salaries and fees		\(\)	□\$
			_	
	Purchase, rental or leasing and installation of m	nachinery		
		facilities	\$	\$
	Acquisition of other businesses (including the offering that may be used in exchange for the a issuer pursuant to a merger)		□\$	2,710,000.00
				
				_
			. 🗆 \$	<u></u> \$
	Column Totals		\$ 0.00	\$_2,710,000.00
	Total Payments Listed (column totals added)		\$ <u></u> 2,	710,000.00
		D. FEDERAL SIGNATURE		
sig	nature constitutes an undertaking by the issuer to	the undersigned duly authorized person. If this notice furnish to the U.S. Securities and Exchange Communiceredited investor pursuant to paragraph (b)(2) of	ission, upon writte	
lss	uer (Print or Type)	Signature	Date	
No	orth Lime Holdings Corporation	For Tickell	9-20	-06.
Na	me of Signer (Print or Type)	Title of Signer (Print or Type)		
.or	Pickell	Secretary		

* Aggregate offering price represents the contribution of (i) 282,197 shares of common stock of Irex Corporation, valued at \$66.00 per share and (ii) purchase of 41,177 additional shares of common stock of Irex Corporation for cash at a price of \$66.00 per share. Thus, the actual cash proceeds are \$2,717,682.00.

ATTENTION

Intentional misstatements or omissions of fact constitute federal criminal violations. (See 18 U.S.C. 1001.)

		E. STATE SIGNATURE								
1.	Is any party described in 17 CFR 230.262 proprovisions of such rule?	esently subject to any of the disqualification	Yes	No X						
	See .	Appendix, Column 5, for state response.								
2.	2. The undersigned issuer hereby undertakes to furnish to any state administrator of any state in which this notice is filed a notice on Fo D (17 CFR 239.500) at such times as required by state law.									
3.	3. The undersigned issuer hereby undertakes to furnish to the state administrators, upon written request, information furnished by tissuer to offerees.									
4.	4. The undersigned issuer represents that the issuer is familiar with the conditions that must be satisfied to be entitled to the Unif limited Offering Exemption (ULOE) of the state in which this notice is filed and understands that the issuer claiming the available of this exemption has the burden of establishing that these conditions have been satisfied.									
	er has read this notification and knows the conte thorized person.	nts to be true and has duly caused this notice to be signed on its beha	If by the	undersigned						
Issuer (Print or Type)	Signature	•••							
North Li	me Holdings Corporation	Mr. Tickell 9-20	-06	· >						
Name (1	Print or Type)	Title (Print or Type)								

Secretary

Instruction:

Lori Pickell

Print the name and title of the signing representative under his signature for the state portion of this form. One copy of every notice on Form D must be manually signed. Any copies not manually signed must be photocopies of the manually signed copy or bear typed or printed signatures.

APPENDIX 3 1 2 4 5 Disqualification Type of security under State ULOE Intend to sell and aggregate (if yes, attach to non-accredited offering price Type of investor and explanation of investors in State offered in state amount purchased in State waiver granted) (Part E-Item 1) (Part B-Item 1) (Part C-Item 1) (Part C-Item 2) Number of Number of Non-Accredited Accredited Investors State Yes No Investors Yes No Amount Amount ALΑK ΑZ AR $\mathsf{C}\mathsf{A}$ common stock X X CO CT X DE X common stock DC FL× X common stock X GA common stock X НІ common stock X ID X IL × X common stock $\underline{\text{IN}}$ IΑ common stock X KS X KY LA ME X common stock X MD × common stock × X MA common stock X MI common stock × × MN MS

APPENDIX

i	2		3			4		5	
	to non-ac		Type of security and aggregate offering price offered in state (Part C-Item 1)		Type of investor and amount purchased in State (Part C-Item 2)			Disqualification under State ULOE (if yes, attach explanation of waiver granted) (Part E-Item 1)	
State	Yes	No		Number of Accredited Investors	Amount	Number of Non-Accredited Investors	Amount	Yes	No
МО		×	common stock						X
MT									
NE									
NV									
NH									and the supplied and
NJ		×	common stock						×
NM									
NY		×	common stock						LX
NC									
ND	a service and the service and								
ОН		×	common stock						
ОК		Bayerish ayayan yar farangar oʻrta ayar oʻrt						L	
OR		X	common stock						
PA	Access No.	×	common stock					L	×
RI									
SC									
SD									(ACCUPATION)
TN									
TX									
UT		×	common stock						
VT							******		
VA									
WA	***************************************	×	common stock						
WV							·		L
WI									

APPENDIX										
1		2	3	4				5 Disqualification		
	to non-a	Intend to sell to non-accredited investors in State (Part B-Item 1) Type of security and aggregate offering price offered in state (Part C-Item 1)			Type of investor and amount purchased in State (Part C-Item 2)			under State ULOE (if yes, attach explanation of waiver granted) (Part E-Item 1)		
State	Yes	No		Number of Accredited Investors	Amount	Number of Non-Accredited Investors	Amount	Yes	No	
WY										
PR										